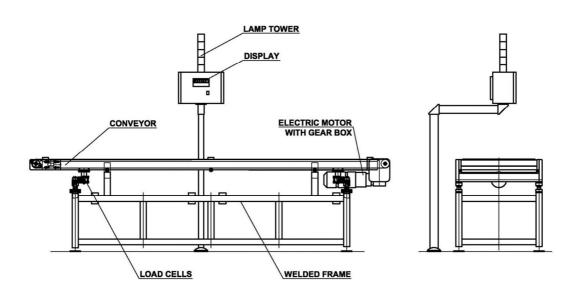




The checkweigher EMS1168 is mainly used in the rubber industry for weighing of the rubber strips. It is designed for built-in into production lines. The construction of the checkweigher consists of a welded steel frame and a conveyor. The conveyor is mounted on four or six load cells. It has its own drive with cooling and encoder. The weight is indicated on display, the tolerance checking on the lamp tower (red, orange, green, orange, red). The RS485, Ethernet or Profibus DP interfaces provide communication capabilities with the PLCs.



## **Technical Data**

| Product data                   |                |  |
|--------------------------------|----------------|--|
| Product type                   | Rubber strips  |  |
| Dimensions of the product:     |                |  |
| Length                         | 1500 – 5000 mm |  |
| Width                          | 100 – 600 mm   |  |
| Height                         | min 5 mm       |  |
| Max weight                     | 50 kg          |  |
| Max temperature of the product | 40 °C          |  |

| Weighing data       |        |
|---------------------|--------|
| Accuracy (EN 45501) |        |
| Weighing range      | 50 kg  |
| Resolution          | 10 g   |
| Static accuracy     | ± 15 g |

| Evaluation electronic    |  |  |
|--------------------------|--|--|
| Electronic type          | Penko FLEX                               |  |
| Tolerance checking       | Lamp tower (red/orange/green/orange/red) |  |
| Communication with PLC   | RS485, Ethernet, Profibus DP             |  |
| Supply of the electronic | 24 VDC, 30 W                             |  |

| Other data               |                           |  |
|--------------------------|---------------------------|--|
| Length overall           | Rubber strip length + 1 m |  |
| Width overall            | Max 1000 mm               |  |
| Working height           | 900 - 1000 mm             |  |
| Height overall           | 2100 mm                   |  |
| Conveyor belt            | Ropanyl EM6/2 00+02, blue |  |
| Weighing of the conveyor | 4x or 6x load cells       |  |
| Drive of the conveyor    | Gearbox motor 0,55 kW     |  |
|                          | + cooling + encoder       |  |
| Nominal speed (by 50 Hz) | 58 m / min                |  |
| Supply of the drive      | 3 x 400 VAC / 50 Hz       |  |
| Ambient temperature      | 0 – 40 °C                 |  |